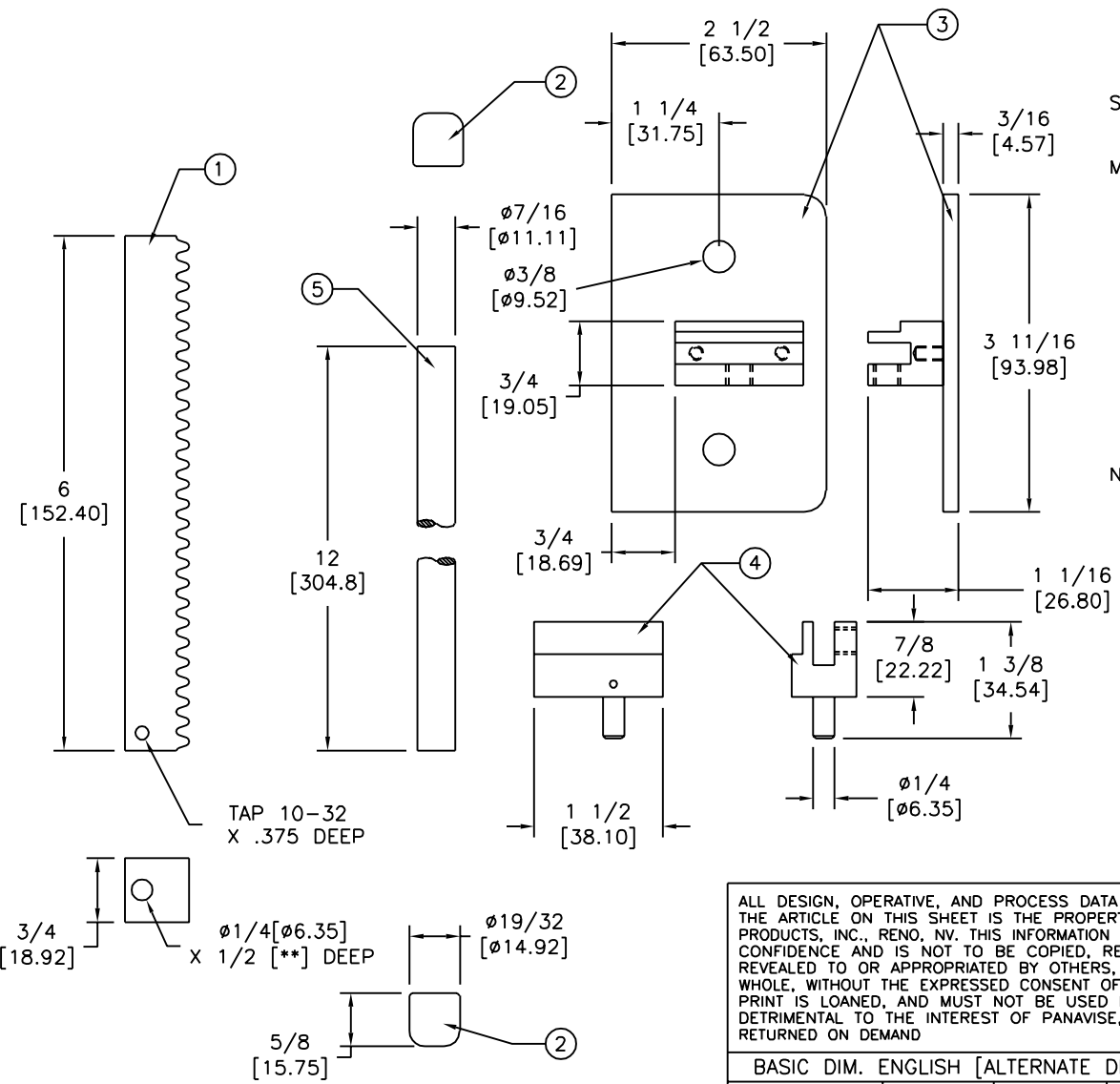


ALL DIMENSIONS ARE  
FOR REFERENCE ONLY

DIMENSIONS ARE IN INCHES [MILLIMETERS]  
UNLESS OTHERWISE NOTED

PRODUCT SPECIFICATION SHEET			DWG NO	561 SP
REVISIONS			TITLE	
REV	ECO	DESCRIPTION	BY/DATE	APPROVED
A		INITIAL RELEASE	IB 6 AUG 96	



SPECIFICATIONS

SHIPPING WEIGHT ..... 1.94 POUNDS [.88 KG]

MATERIAL:

- 1. GEAR RACK ..... MILD STEEL,  
3/4 [19] SQUARE  
BLACK OXIDE FINISH ON TEETH  
GROUND FINISH THREE SIDES
- 2. LEVER ROD CAPS ..... BLACK VINYL
- 3. LOWER DIE HOLDER . 6061-T6 ALUMINUM  
NATURAL FINISH
- 4. UPPER DIE HOLDER . 6061-T6 ALUMINUM  
NATURAL FINISH
- 5. 560 ROD ..... 1/4 X 3/4 [19] STEEL STUD  
BRIGHT ZINC PLATED

NOT SHOWN:

- SCREWS (2 EA) ..... SCREW  
1/4-20 X 3/4 [19]  
FILISTER HEAD  
ZINC PLATED STEEL
- SCREWS (2 EA) ..... STEEL SET SCREW SOCKET HEAD  
5/16-18 X 1/2  
CONE POINT  
BLACK OXIDE
- SCREWS (2 EA) ..... SCREW FHMS  
8-32 X 3/8
- WASHER (2 EA) ..... FLAT STEEL WASHER  
1/4 X 1/2 X .050  
ZINC PLATED

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TITLE  
RETRO FIT KIT  
502 TO 560

BASIC DIM. ENGLISH [ALTERNATE DIM. METRIC]				SIZE	DWG. NO.	REV
DRAWN	DATE	SCALE	SHT	A	561 SP	A
I BENNETT	AUG 96	NONE	1 OF 1			