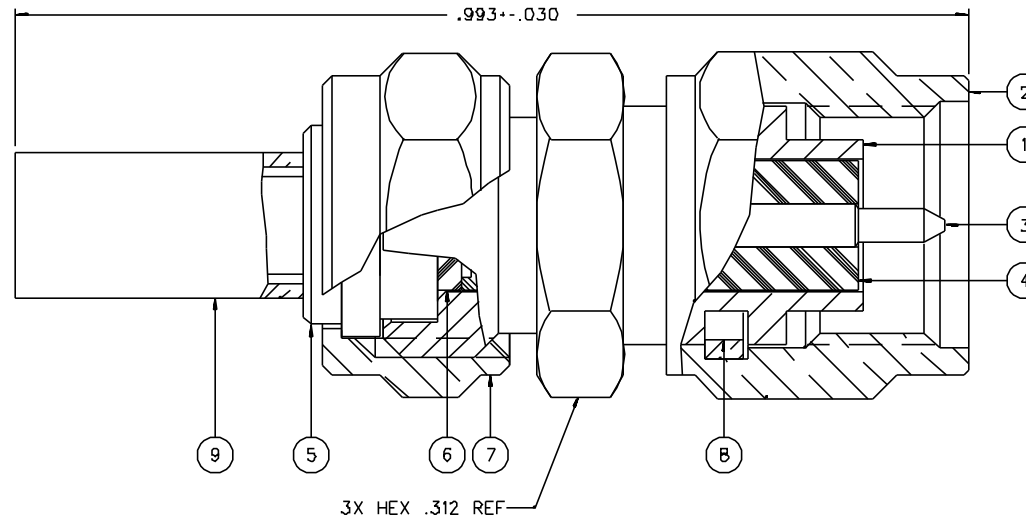


PART NUMBER	ITEM ① BODY	ITEM ② NUT	ITEM ③ CONTACT	ITEM ④ INSULATOR	ITEM ⑤ CRIMP STEM	ITEM ⑥ INSULATOR	ITEM ⑦ CAP NUT	ITEM ⑧ RETENTION SPRING
142-D403-DD1	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFZEL	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER UNPLATED
142-D403-DD6	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	TEFZEL	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER UNPLATED
	ITEM ⑨ CRIMP SLEEVE							
142-D403-DD1	COPPER GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN							
142-D403-DD6	COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN							

DRAWING NO. C - 142-0403-001/010			
0 REVISIONS			
ENGINEERING RELEASE			
01	05-07-90	E J W	5-18-90 ECO 24578
CHANGED: 1.003 WAS .950.			
2	7-27-90	R J B	
CHANGED: .993 WAS 1.003			
3	3-19-91	R J B	ECO 40176



NOTES:

1. SPECIFICATIONS:

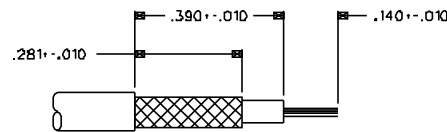
IMPEDANCE: 50 OHMS
 FREQUENCY RANGE: 0-12.4 GHz
 VSWR: 1.15-.02 F MAX (F IN GHz)
 WORKING VOLTAGE: 250 VRMS MAX AT SEA LEVEL
 DIELECTRIC WITHSTANDING VOLTAGE: 750 VRMS MIN AT SEA LEVEL
 INSULATION RESISTANCE: 5000 MEGOHM MIN
 CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 3.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 4.0 MILLIOHM MAX
 OUTER CONDUCTOR - INITIAL 2.0 MILLIOHM MAX
 AFTER ENVIRONMENTAL NOT APPLICABLE
 BODY TO CABLE - 0.5 MILLIOHM MAX (GOLD PLATED)
 5.0 MILLIOHM MAX (NICKEL PLATED)
 CORONA LEVEL: 190 VOLTS MIN AT 70,000 FEET
 INSERTION LOSS: .06 \sqrt{F} dB MAX (F IN GHz) AT 0-6 GHz
 RF LEAKAGE: -60 DB MIN AT 2 TO 3 GHz
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 500 VRMS MIN AT 5 MHz

MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX
 MATING TORQUE: 7-10 INCH POUNDS
 COUPLING PROOF TORQUE: 15 INCH-POUNDS MIN
 COUPLING NUT RETENTION: 6D LBS MIN
 CONTACT RETENTION: 6 LBS MIN
 CABLE ACCEPTABILITY: RG 18B/U, RG 316/U
 RG 161/U, RG 174/U
 CABLE HEX CRIMP SIZE: .12B
 CABLE RETENTION: 20 LBS MIN AXIAL FORCE
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B,
 EXCEPT B5 C HIGH TEMP
 OPERATING TEMPERATURE: -05 C TO 165 C
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B
 SHOCK: MIL-STD-202, METHOD 213, CONDITION I
 VIBRATION: ML-STD-202, METHOD 204, CONDITION D
 MOISTURE RESISTANCE: MIL-STD-202, METHOD 106



CABLE STRIP DIMENSIONS

4:1

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
 PER ANS Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED	DRAWN BY E J	DATE 2-28-90	JOHNSON Cinch Connectivity Solutions 299 Johnson Ave. Ste. 100 Worces, MN 55093 1-800-247-8256	
DECIMALS .XX	CHECKED BY	DATE	TITLE PLUG ASSEMBLY STRAIGHT CABLED SMA, RG 316	
.XXX	APPROVED BY	DATE	CODE NO.	DRAWING NO.
MATL	APPROVED BY R J B	DATE 5-9-90	C - 142-0403-001/010	
FINISH	RELEASE DATE	DATE 5-18-90	SCALE 10:1	U/W INCH SHEET 2 OF 2